

# MFG 275 : SMAW III

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## Transcript title

SMAW III

## Credits

3

## Grading mode

Standard letter grades

## Total contact hours

60

## Other hours

60

## Prerequisites

MFG 273.

## Course Description

Includes SMAW welding complete joint penetration welds of 2" and 6" pipe in 6G, qualification test practice, and construction of saddle tees.

## Course learning outcomes

1. Demonstrate safe practices in the MATC Welding Lab using SMAW processes at an expert level for pipe weldments.
2. Weld two-inch pipe in 6G (expert) position with SMAW processes to AWS D1-1, API 1104, and multiple ASME codes and standards.
3. Weld six-inch pipe in 6G (expert) position with SMAW processes to AWS D1-1, API 1104, and multiple ASME codes and standards.
4. Apply visual and destructive examination principles and practices in accordance with AWS D1-1, B2-1, API 1104, and applicable ASME code and standards visual acceptance criteria.
5. Construct and weld two-inch and six-inch saddle tee with SMAW processes to API 1104 standard.

## Required materials

This class requires the purchase of safety equipment, reference books, measurement equipment, and tools.